



1.

2.

3.

		Qnet. ar	(Vdaf)	St. d	M	Na ₂ O	DT
50mm		5000kcal kg	25%	2.5 %	8%	2.0 %	1350
		4700kcal kg	25%	4.0 %	—	2.0%	—

1.



4.

10

2304343109122102320

5.

3

6.

10

7.

10

8.

90% 110%

1000

1000

90%

110%

0.002 / .

0.002 / .

9.

0.02 / .

10.

2024 11

<p>Qnet. ar 5000 St. d 2.5% Vdaf 25% Na₂O 2.0% 0. xxx /</p>	<p>1. 5000 Qnet. ar 4700 Kcal / 100 0.002 / 2. Qnet. ar <4700 Kcal / 100 Qnet. ar 0.005 / Vdaf 25% Vdaf 1 0.002 / 8000 < 12000 8000 0.02 / >12000 12000 0.03 /</p>	<p>1. 2. 5%<St. d 3. 0%St. d 0.1 1 2. 3. 0%<St. d 3. 5% St. d 0.1 2 3. St. d>3. 5%St. d 0.1 5 4. 0.1 2. 0% 1. 2. 0%<Na₂O 3. 5% 0.1 5 0.1 2. 3. 5%<Na₂O 4. 5% 0.1 10 0.1 3. Na₂O>4. 5% 0.1 20 0.1</p>	<p>90-110% 80% <90% -0.002 / 70% <80% -0.004 / 60% <70% -0.006 / 50% <60% -0.008 / 40% <50% -0.010 / <40% -0.020 /</p>				
	<p>Qnet. ar 4700Kcal / St. d 4.0 % Vdaf 25 % Na₂O 2.0%</p>	<p>Qnet. ar <4700 St. d 4% Vdaf 25% Na₂O 2.0%</p>					
		(/ .)	(%)	%		%	
			25%	2.5%	5000	2.0%	

- 1.
- 2.
- 3.
- 4.
- 5.
- 6.
- 7.

3000

3

Qnet. ar 5000kcal St. d 2.5% Vdaf 25% 2.0%

3

10

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